



**I Application**

The INNOVA K-type valve is a pneumatic divert seat valve designed for hygienic applications.

**I Design and features**

- Hygienic design according to EHEDG.
- Gasket with specific profile guarantees reliability under adverse working conditions.
- Hygienic design of the gasket ensures optimal cleaning.
- Single-acting pneumatic actuator.
- The valve can be changed to normally open (NO) by simply reversing the position of the pneumatic actuator.
- Easy assembly/disassembly of internal parts by loosening a clamp fastener.
- Open lantern allows visual inspection of shaft sealing.
- 360° adjustable body.

**I Technical specifications**

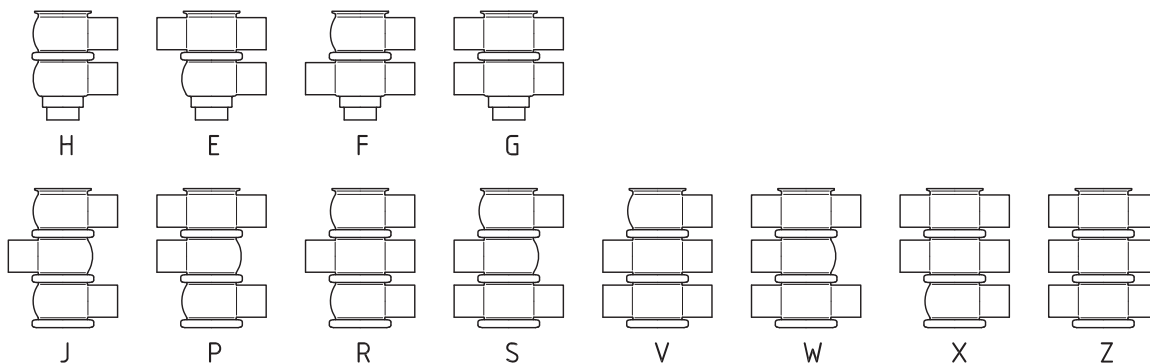
<b>Materials:</b>		
Parts in contact with the product	AISI 316L (1.4404)	
Other stainless steel parts	AISI 304 (1.4301)	
Gasket	EPDM according to FDA 177.2600	
<b>Surface finish:</b>		
Internal	Bright polish $Ra \leq 0,8 \mu m$	
External	Matt	
<b>Available sizes:</b>		
DIN 11850	DN 25 - DN 100	
ASME BPE	OD 1" - OD 4"	
<b>Connections</b>	Weld	
<b>Operating limits:</b>		
Temperature range	-10 °C to+ 121 °C (EPDM)	14 °F to 250°F
	+140 °C (SIP, max. 30 min)	284 °F
Maximum working pressure	10 bar	145 PSI
Minimum working pressure	Vacuum	
Compressed air pressure	6-8 bar	87-116 PSI

**I Options**

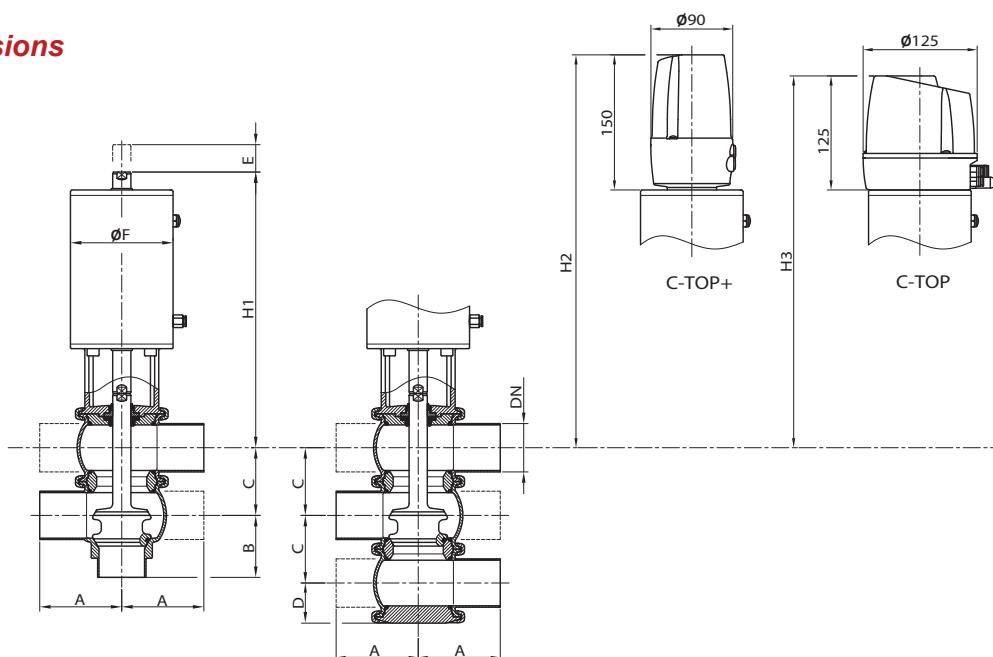
- Double-acting pneumatic actuator.
- Gaskets: FPM, HNBR.
- Other connection types.
- Control unit: C-TOP and C-TOP+.
- External position sensors.
- Surface finish:  $Ra \leq 0,5 \mu m$ .



**I Housing combinations**



**I Dimensions**



	DN	Pipe Ø	A	B	C	D	E	Ø F	H <sub>1</sub>	H <sub>2</sub>	H <sub>3</sub>	kg
<b>DIN</b>	25	29 x 1,5	50	50	50	32	18	87	230	367	342	5,2
	40	41 x 1,5	85	60	62	38	20	87	240	377	352	6,6
	50	53 x 1,5	90	68	74	44	26	112	302	433	408	11
	65	70 x 2,0	110	81	92	53	29	143	348	485	460	19
	80	85 x 2,0	125	90	107	60	27	143	355	492	467	22
	100	104 x 2,0	150	125	127	70	29	216	382	516	491	39
<b>OD</b>	1"	25,4 x 1,65	50	50	46	30	14	87	236	369	344	5,2
	1½"	38,1 x 1,65	85	60	59	36	17	87	245	379	354	6,6
	2"	50,8 x 1,65	90	68	72	43	23	112	306	434	409	11
	2½"	63,5 x 1,65	110	81	86	50	23	143	356	488	463	19
	3"	76,2 x 1,65	125	90	99	56	19	143	367	496	471	22
	4"	101,6 x 2,11	150	125	124	69	26	216	386	517	492	39



Maximum pressure in bar / PSI without leakage at the valve seat.

Actuator/valve body combination and direction of pressure	Air pressure	Plug position	OD 1" DN 25	OD 1½" DN 40	OD 2" DN 50	OD 2½" DN 65	OD 3" DN 80	OD 4" DN 100
	[bar] / [PSI]		[bar] / [PSI]					
	-	NC	10 / 145	6 / 87	5,5 / 79	5,5 / 79	4,5 / 65	5 / 72
	6 / 87	NC	10 / 145	10 / 145	6,5 / 94	6,5 / 64	5,5 / 79	10 / 145
	-	NO	10 / 145	6,5 / 94	6 / 87	5,5 / 79	4,5 / 65	5 / 72
	6 / 87	NO	10 / 145	9 / 130	6 / 87	6,5 / 94	5,5 / 79	10 / 145
	6 / 87	A/A	10 / 145	10 / 145	10 / 145	10 / 145	10 / 145	10 / 145
	6 / 87	A/A	10 / 145	10 / 145	10 / 145	10 / 145	10 / 145	10 / 145

Maximum pressure in bar / PSI against which the valve can open.

Actuator/valve body combination and direction of pressure	Air pressure	Plug position	OD 1" DN 25	OD 1½" DN 40	OD 2" DN 50	OD 2½" DN 65	OD 3" DN 80	OD 4" DN 100
	[bar] / [PSI]		[bar] / [PSI]					
	-	NC	10 / 145	6 / 87	10 / 145	8 / 116	6,5 / 94	6 / 87
	6 / 87	NC	10 / 145	10 / 145	10 / 145	9,5 / 137	8,5 / 123	10 / 145
	-	NO	10 / 145	7,5 / 108	10 / 145	9 / 130	7,5 / 108	6 / 87
	6 / 87	NO	10 / 145	9,5 / 138	10 / 145	7,5 / 109	8 / 116	10 / 145

A = Air  
P = Product pressure

NC = Normally closed  
NO = Normally open  
A/A = Double acting

Note: Values valid for standard actuators.

For other pressures, bigger actuators can be assembled.

